



**HYTORC EDGE-.5**

**PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI				PRESSURE IN BAR
	FT. LBS.	KGM	NM	
1500	121	17	164	104
1600	129	18	175	110
1800	145	20	197	124
2000	162	22	220	138
2200	179	25	243	152
2400	196	27	266	166
2600	212	29	287	179
2800	229	32	311	193
3000	246	34	334	207
3200	263	36	357	221
3400	280	39	380	235
3600	297	41	403	248
3800	314	43	426	262
4000	331	46	449	276
4200	348	48	472	290
4400	365	50	495	304
4600	382	53	518	317
4800	398	55	540	331
5000	415	57	563	345
5200	432	60	586	359
5400	449	62	609	373
5600	466	64	632	386
5800	483	67	655	400
6000	500	69	678	414
6200	518	72	702	428
6400	535	74	725	442
6600	552	76	749	455
6800	569	79	772	469
7000	586	81	795	483
7200	603	83	818	497
7400	620	86	841	511
7600	637	88	864	524
7800	654	90	887	538
8000	572	79	776	552
8200	689	95	934	566
8400	706	98	957	580
8600	723	100	980	593
8800	740	102	1003	607
9000	757	105	1026	621
9200	774	107	1050	635
9400	790	109	1071	649
9600	806	111	1093	662
9800	823	114	1116	676
10000	839	116	1138	690

This chart supercedes all prior version regarding this tool 03/31/2008

<b>MAIN OFFICE</b> 12420 TEXACO RD HOUSTON, TX 77013 713-453-6677	<b>SOUTH TEXAS OFFICE</b> 4802 BALDWIN BLVD CORPUS CHRISTI, TX 78408 361-888-5080	<b>WEST TEXAS OFFICE</b> 3508 S. COUNTY RD 1290 ODESSA, TX 79765 432-561-8481	<b>EAST TEXAS OFFICE</b> 2484 W. CARDINAL AVE #.4 BEAUMONT, TX 77705 409-840-9699
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**HYTORC EDGE-1S & 2**

**PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI	PRESSURE IN			PRESSURE IN BAR
	FT. LBS.	KGM	NM	
1500	178	25	241	104
1600	190	26	258	110
1800	215	30	292	124
2000	240	33	325	138
2200	265	37	359	152
2400	290	40	393	166
2600	315	44	427	179
2800	340	47	461	193
3000	365	50	495	207
3200	390	54	529	221
3400	416	58	564	235
3600	441	61	598	248
3800	467	65	633	262
4000	492	68	667	276
4200	517	72	701	290
4400	543	75	736	304
4600	568	79	770	317
4800	594	82	805	331
5000	619	86	839	345
5200	645	89	875	359
5400	670	93	909	373
5600	696	96	944	386
5800	721	100	978	400
6000	747	103	1013	414
6200	772	107	1047	428
6400	797	110	1081	442
6600	823	114	1116	455
6800	848	117	1150	469
7000	873	121	1184	483
7200	899	124	1219	497
7400	925	128	1254	511
7600	950	131	1288	524
7800	976	135	1323	538
8000	1002	139	1359	552
8200	1027	142	1393	566
8400	1053	146	1428	580
8600	1078	149	1462	593
8800	1104	153	1497	607
9000	1129	156	1531	621
9200	1155	160	1566	635
9400	1180	163	1600	649
9600	1206	167	1635	662
9800	1231	170	1669	676
10000	1257	174	1704	690

This chart supercedes all prior version regarding this tool 03/31/2008

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**HYTORC EDGE-3S & 4**

**PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI				PRESSURE IN
	FT. LBS.	KGM	NM	BAR
1500	443	61	601	104
1600	474	66	643	110
1800	535	74	725	124
2000	596	82	808	138
2200	658	91	892	152
2400	720	100	976	166
2600	782	108	1060	179
2800	844	117	1144	193
3000	906	125	1229	207
3200	969	134	1314	221
3400	1032	143	1399	235
3600	1094	151	1483	248
3800	1157	160	1569	262
4000	1220	169	1654	276
4200	1283	177	1740	290
4400	1347	186	1827	304
4600	1410	195	1912	317
4800	1474	204	1999	331
5000	1537	213	2084	345
5200	1599	221	2168	359
5400	1662	230	2254	373
5600	1724	238	2338	386
5800	1787	247	2423	400
6000	1849	256	2507	414
6200	1911	264	2591	428
6400	1974	273	2677	442
6600	2036	282	2761	455
6800	2099	290	2846	469
7000	2161	299	2930	483
7200	2223	307	3014	497
7400	2285	316	3098	511
7600	2346	324	3181	524
7800	2408	333	3265	538
8000	2470	342	3349	552
8200	2531	350	3432	566
8400	2593	359	3516	580
8600	2654	367	3599	593
8800	2716	376	3683	607
9000	2777	384	3766	621
9200	2837	392	3847	635
9400	2898	401	3930	649
9600	2958	409	4011	662
9800	3019	418	4094	676
10000	3079	426	4175	690

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**HYTORC EDGE-6S & 6  
PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI	PRESSURE IN			PRESSURE IN BAR
	FT. LBS.	KGM	NM	
1500	893	124	1211	104
1600	955	132	1295	110
1800	1079	149	1463	124
2000	1203	166	1631	138
2200	1328	184	1801	152
2400	1453	201	1970	166
2600	1579	218	2141	179
2800	1704	236	2311	193
3000	1830	253	2481	207
3200	1956	271	2652	221
3400	2083	288	2825	235
3600	2209	306	2995	248
3800	2335	323	3166	262
4000	2462	340	3338	276
4200	2589	358	3511	290
4400	2716	376	3683	304
4600	2843	393	3855	317
4800	2970	411	4027	331
5000	3097	428	4200	345
5200	3223	446	4370	359
5400	3350	463	4543	373
5600	3476	481	4713	386
5800	3603	498	4886	400
6000	3730	516	5058	414
6200	3859	534	5233	428
6400	3988	552	5408	442
6600	4117	569	5583	455
6800	4246	587	5758	469
7000	4375	605	5933	483
7200	4502	623	6105	497
7400	4629	640	6277	511
7600	4756	658	6449	524
7800	4883	675	6621	538
8000	5009	693	6792	552
8200	5136	710	6964	566
8400	5264	728	7138	580
8600	5391	746	7310	593
8800	5518	763	7482	607
9000	5645	781	7654	621
9200	5772	799	7826	635
9400	5899	817	7998	649
9600	6026	835	8170	662
9800	6153	853	8342	676
10000	6280	871	8514	690

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HYTORC EDGE-8 & 9S

PRESSURE/TORQUE CONVERSION CHART

PRESSURE IN PSI				PRESSURE IN BAR
	FT. LBS.	KGM	NM	
1500	1230	170	1667	104
1600	1314	182	1781	110
1800	1482	205	2009	124
2000	1650	228	2237	138
2200	1821	252	2469	152
2400	1992	275	2700	166
2600	2163	299	2932	179
2800	2334	323	3164	193
3000	2505	346	3396	207
3200	2675	370	3626	221
3400	2845	393	3857	235
3600	3015	417	4087	248
3800	3185	440	4318	262
4000	3355	464	4548	276
4200	3526	488	4780	290
4400	3697	511	5012	304
4600	3868	535	5243	317
4800	4039	559	5475	331
5000	4210	582	5707	345
5200	4383	606	5942	359
5400	4556	630	6176	373
5600	4729	654	6411	386
5800	4902	678	6645	400
6000	5075	702	6880	414
6200	5249	726	7116	428
6400	5423	750	7351	442
6600	5597	774	7587	455
6800	5771	798	7823	469
7000	5945	822	8059	483
7200	6117	846	8292	497
7400	6289	870	8525	511
7600	6461	894	8759	524
7800	6633	917	8992	538
8000	6805	941	9225	552
8200	6979	965	9461	566
8400	7153	989	9697	580
8600	7327	1013	9932	593
8800	7501	1037	10168	607
9000	7675	1061	10404	621
9200	7851	1086	10643	635
9400	8027	1110	10881	649
9600	8203	1134	11120	662
9800	8379	1159	11359	676
10000	8555	1183	11597	690

This chart supercedes all prior version regarding this tool 03/31/2008

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**HYTORC EDGE-11S & 12  
PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI				PRESSURE IN
	FT. LBS.	KGM	NM	BAR
1500	1615	223	2189	104
1600	1726	239	2340	110
1800	1948	269	2641	124
2000	2171	300	2943	138
2200	2390	331	3240	152
2400	2610	361	3538	166
2600	2829	391	3835	179
2800	3049	422	4133	193
3000	3269	452	4431	207
3200	3494	483	4736	221
3400	3719	514	5041	235
3600	3944	545	5346	248
3800	4169	577	5651	262
4000	4395	608	5958	276
4200	4621	639	6264	290
4400	4847	670	6571	304
4600	5074	702	6878	317
4800	5300	733	7185	331
5000	5526	764	7491	345
5200	5759	796	7807	359
5400	5991	829	8121	373
5600	6223	861	8436	386
5800	6456	893	8752	400
6000	6688	925	9066	414
6200	6917	957	9377	428
6400	7145	988	9686	442
6600	7374	1020	9996	455
6800	7603	1051	10307	469
7000	7831	1083	10616	483
7200	8056	1114	10921	497
7400	8280	1145	11224	511
7600	8505	1176	11529	524
7800	8729	1207	11833	538
8000	8954	1238	12138	552
8200	9201	1272	12473	566
8400	9447	1307	12806	580
8600	9694	1341	13141	593
8800	9940	1375	13475	607
9000	10187	1409	13809	621
9200	10408	1439	14109	635
9400	10629	1470	14409	649
9600	10849	1500	14707	662
9800	11070	1531	15006	676
10000	11291	1562	15306	690

This chart supercedes all prior version regarding this tool 03/31/2008

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**HYTORC EDGE-30 & 30S  
PRESSURE/TORQUE CONVERSION CHART**

PRESSURE IN PSI				PRESSURE IN
	FT. LBS.	KGM	NM	BAR
1500	4448	615	6030	104
1600	4744	656	6431	110
1800	5337	738	7235	124
2000	5930	820	8039	138
2200	6523	902	8843	152
2400	7116	984	9646	166
2600	7709	1066	10450	179
2800	8302	1148	11254	193
3000	8895	1230	12058	207
3200	9488	1312	12862	221
3400	10081	1394	13666	235
3600	10674	1476	14470	248
3800	11267	1558	15274	262
4000	11860	1640	16077	276
4200	12453	1722	16881	290
4400	13046	1804	17685	304
4600	13639	1886	18489	317
4800	14232	1968	19293	331
5000	14825	2050	20097	345
5200	15418	2132	20901	359
5400	16011	2214	21705	373
5600	16604	2296	22508	386
5800	17197	2378	23312	400
6000	17790	2460	24116	414
6200	18383	2542	24920	428
6400	18976	2624	25724	442
6600	19569	2706	26528	455
6800	20162	2788	27332	469
7000	20755	2870	28135	483
7200	21348	2952	28939	497
7400	21941	3034	29743	511
7600	22534	3116	30547	524
7800	23127	3198	31351	538
8000	23720	3280	32155	552
8200	24313	3362	32959	566
8400	24906	3444	33763	580
8600	25499	3527	34566	593
8800	26093	3609	35372	607
9000	26685	3691	36174	621
9200	27287	3774	36990	635
9400	27871	3855	37782	649
9600	28464	3937	38586	662
9800	29257	4046	39661	676
10000	29650	4101	40194	690

This chart supercedes all prior version regarding this tool 03/31/2008

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